

## Theoretical Analysis of the Movement of Raw Cotton in Uniform Feeder Feed in the New Installation

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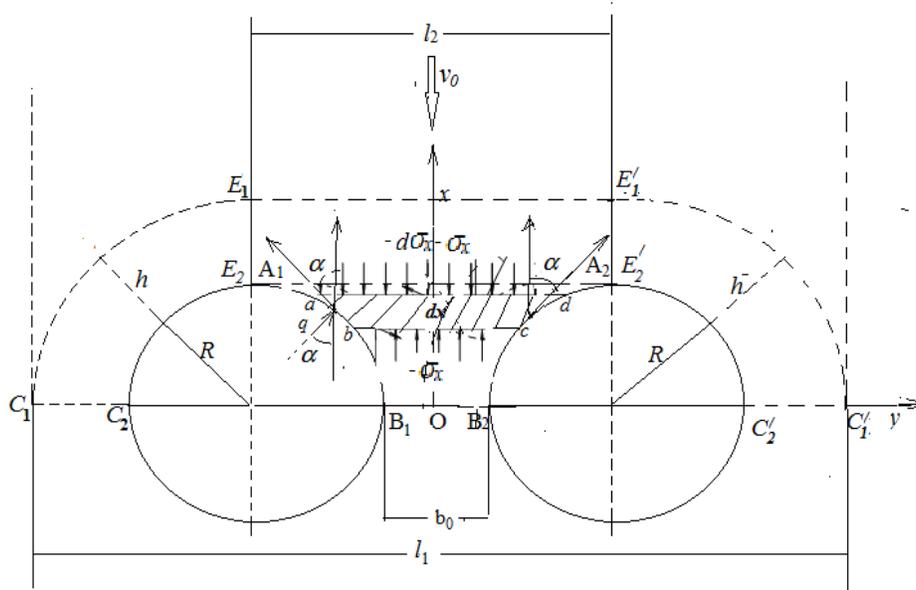
### Abstract

Integrated circuits are in demand to be investigated for its economical performance. Therefore, it is viable to experiment on ternary based operations[7]. A ternary half adder based on ternary multiplexer and logic primitives is proposed and its performance is analyzed in detail. This proposed ternary half is sensibly designed with the simplified expressions using the ternary k-map. The combinational logic blocks for the SUM and CARRY are designed, verified, constructed and simulated with Tanner EDA (130nm) at 1.2 V.

**Keywords:** Ternary, half adder, Tanner EDA

### 1 Introduction:

We consider raw cotton to be a compressible medium; the process is stationary; therefore, we assume that the cells (space) between the blades are filled with material. Select an element from the mass of raw cotton  $dx$  and compose the equation of motion of this element.



**Fig. 1.** Flow pattern of raw cotton between rollers with pegs

Denote by  $\sigma_x = -p$  pressure on the arc point slip  $A_1B_1$  ( $A_2B_2$ ) in this case, the side pressure force acts on the element  $kp$  with projection  $kpsin\alpha$  and friction force with projection  $\theta fkp\cos\alpha$  ( $k_0$  - side pressure coefficient  $f$  - coefficient of friction between layers of raw cotton and rollers  $\theta = \pm 1$  sign  $\theta$  before the coefficient of friction  $f$  selected depending on the direction of cross-sectional velocity)

The equation of motion of the selected element is written in the form [1]

$$\rho b v \frac{dv}{dx} = -\frac{d}{dx}(pb) + pk_0(\sin\alpha + \theta f \cos\alpha) - \rho g b \quad (1)$$

where  $v$  - element speed  $\alpha$  - angle between tangent to circular arc  $ab$  ( $cd$ ) axis  $Ox$

The width of the feeder is determined by the formula:

$$b = b(\alpha) = 2R(1 - \cos\alpha) + b_0$$

Equation (1) contains three unknowns: pressure  $p(x)$  density  $\rho = \rho(x)$  and speed  $v = v(x)$  We believe that the law of compressibility of raw cotton is known.

$$\rho = \rho_0 \{1 + A(p - p_0)\}$$

Where  $\rho_0$ ,  $p_0$  - known density and pressure in the cross section of the raw material entering the feeder zone  $A$  - compliance coefficient (reciprocal of the bulk compressibility moduli of raw cotton)

Denote by  $Q$  the volume of material per unit length of the feeder, then from the law of conservation of mass at  $A \ll l$  follows dependence for speed

$$v = \frac{Q}{\rho L b(\alpha)} = \frac{Q}{\rho_0 L b(\alpha) [1 + A(p - p_0)]} = \frac{Q}{\rho_0 L b(\alpha)} [1 - A(p - p_0)]$$

Given the dependence on the surface of the roller  $x = R \sin\alpha$  уравнение (1) записываем в переменной  $\alpha$

$$\frac{Q}{L} \frac{dv}{d\alpha} = -\frac{d(pb)}{d\alpha} + pkR\cos\alpha(\sin\alpha + \theta f \cos\alpha) - \rho g R b \cos\alpha$$

Using dependences (3) and (4), we exclude the density from equation (5)  $\rho(\alpha)$  and speed  $v(\alpha)$

$$\frac{dp}{d\alpha} = pF_1(\alpha) + F_2(\alpha). \text{ Where } \frac{dv}{d\alpha} = pF_1(\alpha) + F_2(\alpha)$$

$$F_2 = \frac{1}{Ac(\alpha)} \{Ap_0F_0(\alpha) + [1 - c(\alpha)]b' - \rho_0 g R b A \cos\alpha\}$$

$$F_0 = [1 - c(\alpha)]b' + \rho_0 g R a b \cos \alpha, \quad c(\alpha) = 1 - \frac{Q^2 A}{\rho_0 L^2 b^2}$$

Equality (6) is a first order differential equation for pressure  $p$ , which integrates at a given pressure  $p = p_h$  at  $\alpha = \pi/2$ .

To select the sign for  $f$  we will carry out a qualitative analysis of the movement of the mass of raw cotton in the area of the feeder. Section Point Speed  $x=0$  ( $\alpha = 0$ ) greater than the peripheral velocity of the particles along the circular arc ACB  $\omega R$  ( $\omega$  – angular speed of the ring) relative speed  $v - \omega R$  positive and therefore, the friction force has the direction of the positive part of the axis  $Ox$  and therefore, in the area adjacent to this section, the sign at  $f$  take positive. Points of a different section  $x=R$  ( $\alpha = \pi/2$ ) has a speed less than  $\omega R$  those. the relative speed of the raw cotton particles in the feeder zone is negative (pulling of the strip of raw materials), and, therefore, in the area adjacent to the cross section  $x=R$  friction is directed in the negative direction of the axis  $Ox$  in this section follows the sign at  $f$  choose minus In this section, the rollers (pegs) drag the mass towards the feeder, and the friction force will be active, and directed downward opposite the axis  $Ox$  In another section adjacent to the section  $x=0$ ,

the friction force resists the motion of the mass (tends to keep the moving flow), therefore it is directed upward along the axis.  $Ox$

Some cross section  $x=c$  ( $\alpha_c = \arcsin(c/R)$ ) ( $0 < c < R$ ) having a speed equal to the linear velocity of the particles of raw cotton along the arc of a circle of OCB serve as a section of the above sites. If at the borders  $x=0$ , and  $x=R$  pressures equal respectively  $p=0$  and  $p=p_h$  then to determine  $p(x)$  inside the plot ( $0 < x < R$ ) equation (6) should be integrated over  $x > 0$ , choosing a plus sign with the coefficient  $f$  on condition  $p(0)=0$  and a flat minus sign with  $f$  location on  $x < R$  on condition  $p(\pi/2) = p_h$

If for a given  $p(\alpha)$  mass movement in the feeder is possible, from the condition that the voltage in the section is equal  $x=c$  it follows that the curves  $p_1(\alpha)$  ( $x > 0$ )  $p_2(\alpha)$   $x < R$  intersect at the point with the abscissa  $x=c$  This point is the boundary of both sections. If this point is found, then from the relation

$$\omega R = \frac{Q}{b(\alpha_c) \rho(\alpha_c) L}$$

we find the necessary speed of rotation of the pegs to obtain a given feeder performance. To calculate the power consumed by the feeder, you need to calculate the pressure  $p$  along the border, the contact between the circle and the strip. Knowing the pressure  $p$  as functions  $\alpha$ , we determine the circumferential force by the formula

$$T = f \left[ \int_0^{\alpha_c} p_1(x) dx - \int_{\alpha_c}^{\pi/2} p_2(x) dx \right]$$

After that, the power used to feed the raw material through the feeder can be calculated by the formula

$$W = L(\omega RT + p_h \frac{Q}{\rho_0 L b(\pi/2)}) + W_f$$

where  $W_f$  - the power spent to overcome friction on the working part of the feeder Denote by  $p_1(\alpha)$  and  $p_2(\alpha)$  remote areas  $0 < \alpha < \arcsin(c/R)$ ,  $\arcsin c/R < \alpha < \pi/2$  respectively, and consider the site  $\alpha > 0$  according to the above conditions, the solutions of equation (6) for each zone are written as

$$p_1 = \exp[F_{11}(\alpha)] \int_0^\alpha F_2(t) \exp[-F_{11}(t)] dt$$

$$p_2 = \exp[F_{12}(\alpha)] \{ p_h \exp[-F_{12}(\pi/2)] - \int_\alpha^{\pi/2} F_2(t) \exp[-F_{12}(t)] dt \}$$

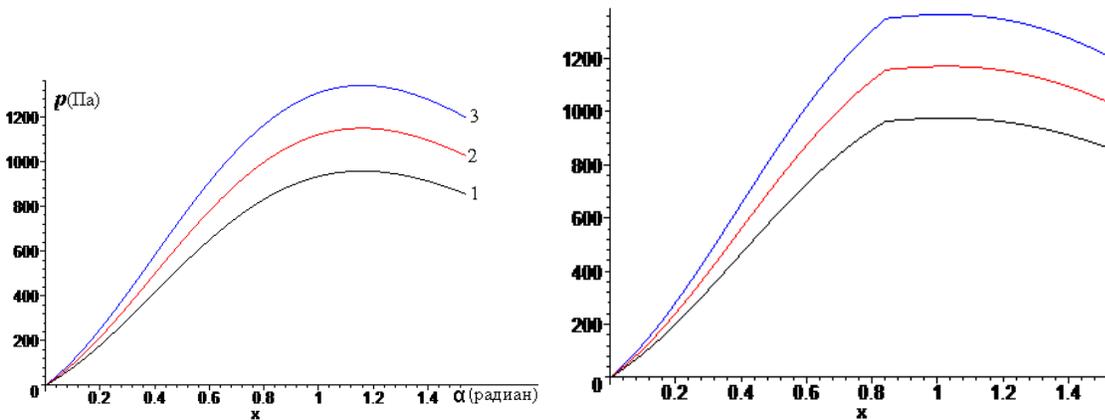
where  $F_{11} = \frac{-b' + kR \cos \alpha (\sin \alpha + f \cos \alpha) - F_0(\alpha)}{bc(\alpha)}$

Land border  $\alpha_c = \arcsin \frac{c}{R}$  are determined from the condition  $p_1(\alpha_c) = p_2(\alpha_c)$  which gives

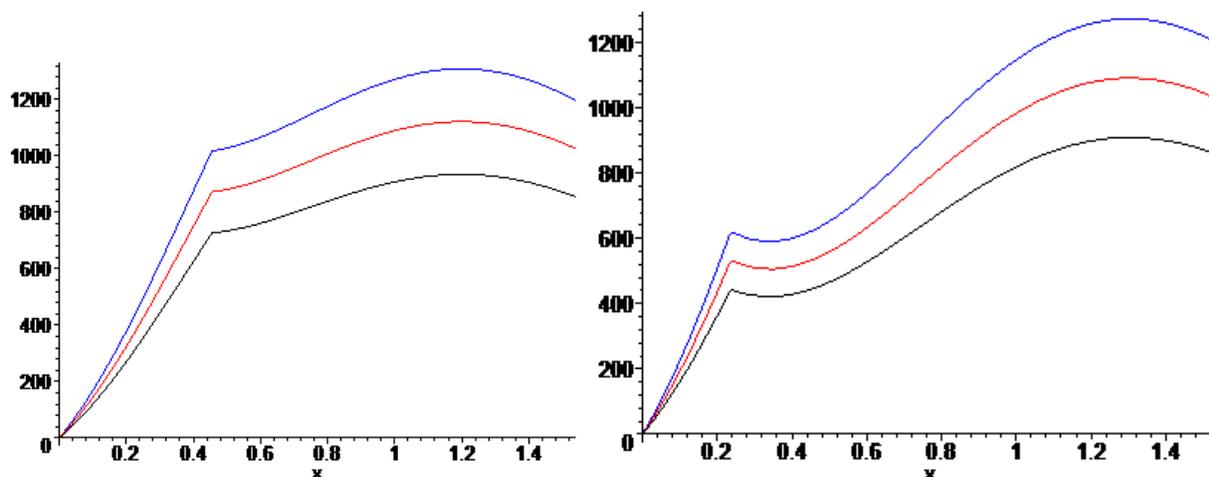
$$\exp[F_{11}(\alpha_c)] \int_0^{\alpha_c} F_2(t) \exp[-F_{11}(t)] dt = \exp[F_{12}(\alpha_c)] \{ p_h \exp[-F_{12}(\pi/2)] - \int_{\alpha_c}^{\pi/2} F_2(t) \exp[-F_{12}(t)] dt \}$$

Figure 2 shows the compression stress distribution curve.  $p = -\sigma_x = -P/b(\alpha)$  (Pa) for various parameter values  $n = 2V_1/V_2$  and  $\bar{k}$  Calculations were performed for the following values of the source data:

$$\bar{k} = 40 \quad \bar{k} = 45$$



$$\bar{k} = 60 \quad \bar{k} = 80$$



**Fig. 3:** Compression stress distribution  $p(\Pi a)$  height of the sealing zone

masses of raw cotton for various parameter values  $n$  and  $\bar{k}$ :  $1-n=0$ ,  $2-n=0.2$ ,  $3-n=0.4$

Conclusions: In this case, the voltage in the lower part of the drive shaft is calculated by the formula  $\sigma_x = \rho_0 g H = 840 \Pi a$  the coordinate of the section, where the speed of movement of the raw material coincides with the speed of the drum, will be equal to  $c = 0.9126R = 0.06363M$  The speed of rotation

of the roller is equal to  $\omega = \frac{Q}{\rho_0 R b(c)} = 1.58c^{-1} = 15.806 / \text{min}$  linear speed  $v_s = R\omega = 0.1 \text{ m/c}$ . The

analysis of the obtained curves shows that the speed of movement of raw cotton varies from the minimum  $v_{\min} = 0.025M/c$  in cross section  $x = 0$  to the maximum value  $x/R$

$$v_{\max} = 1.176M/c.$$

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